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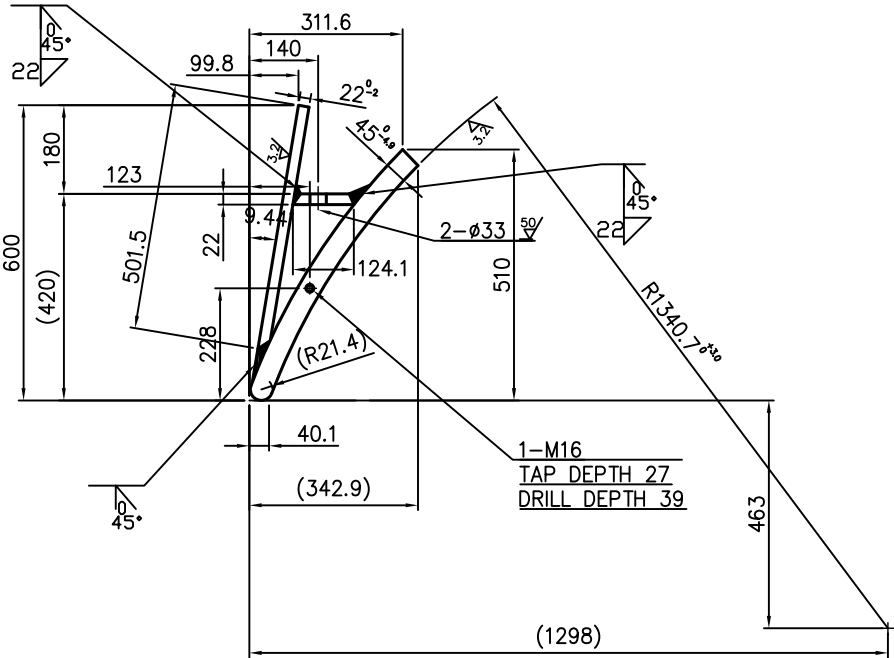
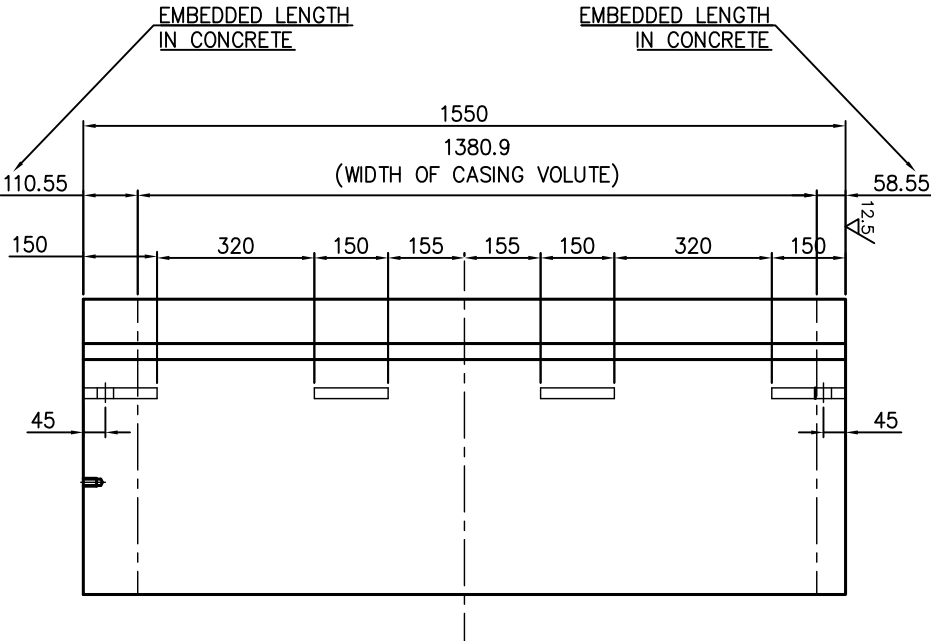
COMP. FILE NAME
3 182 65 1 0022 500 B00
P2-Q0707 R2

INVENTORY NO.

DRG.NO. 3 182 65 1 0022

50/12.5/3.2

03	PLATE	ASTM A240 S31803	4
02	PLATE	ASTM A240 S31803	1
01	PLATE	ASTM A240 S31803	1
ITEM No.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.



NOTE:

1. THE MANUFACTURER SHALL ADOPT SUITABLE WELDING PROCEDURE.
2. ALL WELDING AREAS SHALL BE CHECKED BY LPI, AS PER ASME SEC. V ARTICLE 6 & 24, AND THE RESULT SHALL CONFIRM TO ASME SEC. VIII DIV.1 APPENDIX 8.
3. ANTICORROSIVE OIL (TECTYL506) SHALL BE APPLIED AT THE TIME OF DELIVERY.

					FP9714313007	474.2	
					ASTM A240 S31803		1
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED...

1. REF.TO HY0230261 FOR UNSYMBOLIZED TOLERANCES.
2. CHAMFER M/CD SHARP EDGE 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT
OR
NAME OF CUSTOMER/PROJECT
MKS V 210C
CONCRETE VOLUTE PUMP

BHARAT HEAVY ELECTRICALS LTD. HYDERABAD				NAME	SIGN.	DATE	NO.OF VAR.
DEPT. PUMPS	CODE 410	SCALE N.T.S	WEIGHT (KG) 474.2	DRN. SUDHEER	SUDHEER	14.11.19	N.A
				CHD. MSRAM	MSRAM	14.11.19	
				APPD. K.H.R.K	K.H.R.K	14.11.19	
TITLE DISCHARGE LIP: CV-CWP				REF. TO ASSY DRG.		ITEM NO. N.A	NO.OF ITEMS N.A
				DRAWING NO. 3 182 65 1 0022		REV. 00	
				SHEET NO. 01		NO OF SHEETS 01	